

## Installer's Guide

### 4 Way Union Assembly

#### Step 11

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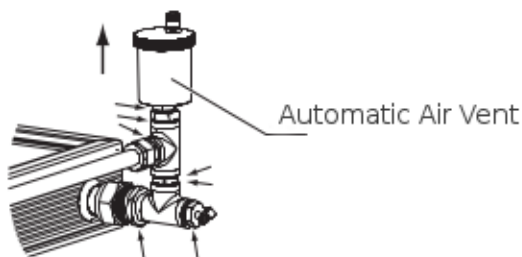
- Using correct plumbing methods, install the 4 Way Union assembly and automatic air vent valve at the **highest point in the system**, at the top of the collector diagonally opposite the solar collector inlet pipe.
- The automatic air vent valve **must stand vertically** straight towards the sky.



**Note: If installed in top left/  
bottom right of collector, then  
T should be reversed.**

- When fitting the 4 Way Union assembly, we recommend Loctite 577 Thread sealant and/or a good quality pink teflon tape to secure the automatic air vent valve. Tighten by hand. **Do not use spanner.**

Valve must be vertical and at highest point in system



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Use Loctite 577 thread sealant or pink teflon tape to seal all threads